Tools Needed: 4mm and 5mm Allen Wrench, 10mm Open Ended Wrench

Assembly Instructions:

Prior to assembly, remove rear wheel and separate upper seat stays from lower seat stays. Remove quick release clamps. *Note: For installation on Spyder or ATC models, Rear Rack Fit Kit (TT600906) is required.

1. Attach Rack Stays (7) to Rear Rack (1):
   Insert M6x25 bolt (9) through Rack Stay mounting hole. Thread M6 Nylon Nut (8) onto bolt, and fasten tight. Insert bolt through slot on Rear Rack. Install M6 Thumb Nut (6) and leave finger tight. Refer to exploded view for proper fastener orientation.

2. Attach Rack Risers (2) to trike frame:
   With the rear wheel removed, install M5x25 bolts (11) into frame threads on inside of dropouts. Attach Rack Risers to bolts and fasten tight using the M5 Thumb Nuts (5).

3. Attach Rack to Rack Risers:
   Install Rear Rack (1) onto Rack Risers (2) using the M16x16 bolts (10), M6 Flat Washers (13), and Strap Tabs (3). Refer to the exploded view for proper orientation.

4. Install Rack Clamps (4) onto Seat Stays:
   With the upper and lower seat stays separated from one another, and quick release clamps removed, slide the Rack Clamps (4) onto lower seat stays with the hardware facing outward. Leave mounting bolts loose. Reinstall quick release clamps on lower seat stays and reconnect seat stays.

5. Attach Rack Stays (7) to Rack Clamps (4):
   Attach Rack Stays (7) to Rack Clamps (4) on seat stays using the M6 Thumb Nuts (6). Leave thumb nuts loose.
Level the Rack and tighten all fasteners.

Complete assembly: